

PROJECT NAME \_\_\_\_\_

ARCHITECT \_\_\_\_\_

PROJECT NUMBER \_\_\_\_\_

CONTRACTOR \_\_\_\_\_

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Part Number: DUG830

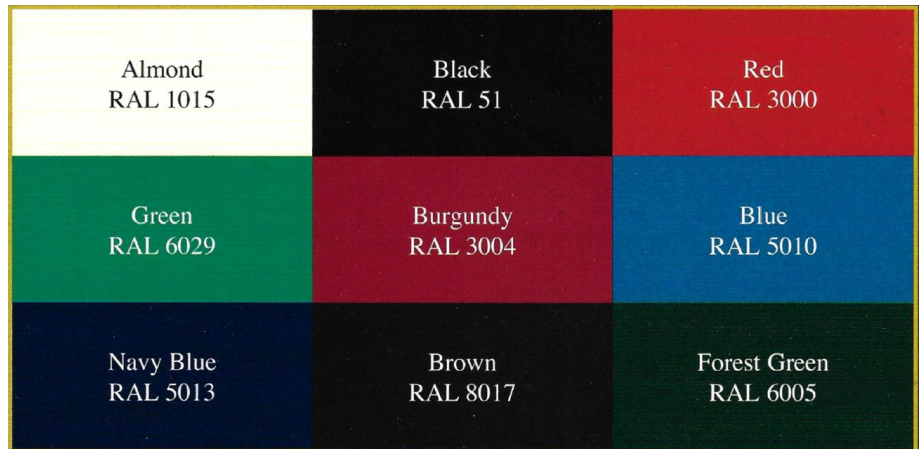
Description: STEEL TUBE DUGOUT (8' x 30')

Rev: - Date: 2/20/2024

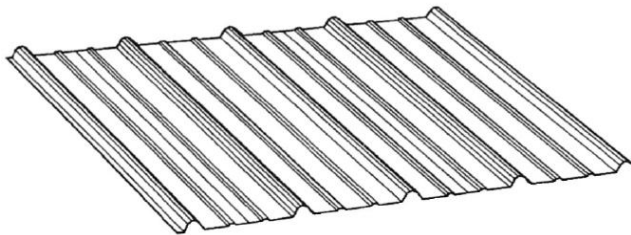
SHEET 1 OF 3

DUGOUT POWDER COATED STEEL FRAMES AVAILABLE IN THE FOLLOWING COLORS  
 SPECIFY FROM SELECTION ACTUAL COLORS MAY VARY

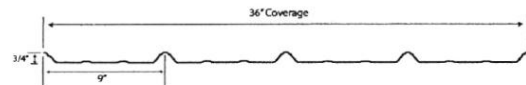
- |   |  |  |
|---|--|--|
| ALMOND<br>RAL 1015<br><input type="checkbox"/>    | BLACK<br>RAL 51<br><input type="checkbox"/>      | RED<br>RAL 3000<br><input type="checkbox"/>          |
| GREEN<br>RAL 6029<br><input type="checkbox"/>     | BURGUNDY<br>RAL 3004<br><input type="checkbox"/> | BLUE<br>RAL 5010<br><input type="checkbox"/>         |
| NAVY BLUE<br>RAL 5013<br><input type="checkbox"/> | BROWN<br>RAL 8017<br><input type="checkbox"/>    | FOREST GREEN<br>RAL 6005<br><input type="checkbox"/> |



DUGOUT 26 GAUGE METAL ROOFING AVAILABLE IN THE FOLLOWING COLORS (40 YEAR WARRANTY ON METAL ROOF COLOR FINISH) SPECIFY FROM SELECTION ACTUAL COLORS MAY VARY



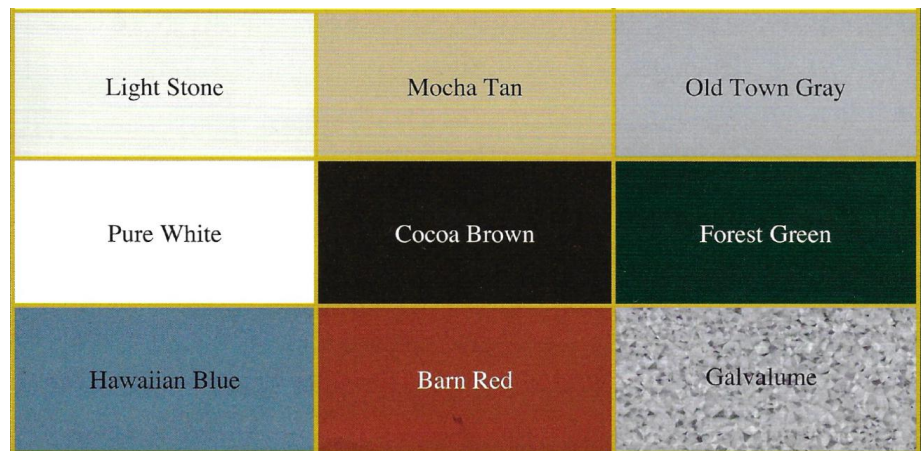
**Profile Detail**



**Sidlap Detail**



- |   |   |   |
|---|---|---|
| LIGHT STONE<br><input type="checkbox"/>   | MOCHA TAN<br><input type="checkbox"/>   | OLD TOWN GRAY<br><input type="checkbox"/> |
| PURE WHITE<br><input type="checkbox"/>    | COCOA BROWN<br><input type="checkbox"/> | FOREST GREEN<br><input type="checkbox"/>  |
| HAWAIIAN BLUE<br><input type="checkbox"/> | BARN RED<br><input type="checkbox"/>    | GALVALUME<br><input type="checkbox"/>     |



**STEEL TUBE DUGOUT** shall feature a durable all steel construction, including a steel dugout frame and steel roofing panels. Dugout shall be guaranteed against defects in workmanship or materials for a period of one year from date of invoice by the manufacturer. Installation of dugout requires a concrete foundation. Assembly required upon receipt.

**STEEL DUGOUT FRAME** shall be constructed of 4" hollow square steel beams and columns. Steel columns shall be fabricated of square structural steel tubing and electrically welded to a 10" square steel base plate measuring 5/8" in thickness. Steel frame members shall be blasted to near white metal and cleaned with an 8-stage pretreatment system in preparation for a coating of zinc rich primer. Steel frames shall be finished with a TGIC electrostatically applied polyester powder coating. Fasteners shall be 1" diameter grade 5 bolts with flat washers and locknuts. Bolts shall meet ASME B18.2.1 with a minimum tensile strength of 120,000 psi. All fasteners shall be concealed inside the hollow steel metal frames on completion of assembly. Anchors shall be 1/2" diameter x 8 1/2" zinc plated concrete wedge anchors. Steel frames are available in nine color options.

**STEEL ROOF PANELS** shall be constructed from 26 gauge steel. Panel shall be a sidelap seam or exposed fastener style with a profile measuring 3/4" height rib and 36" coverage width. Substrate shall be grade 80 galvanized steel sheet, conforming to ASTM A446 for painted panels. Panels shall be finished with a high performance silicon-modified polyester. Panels are available in nine color options.

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Rev: A	Date: 2/20/2024	SHEET 3 OF 3	